Farhang Shadman

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Personal Data:

U.S. Citizen Born on November 12, 1945 Married; two children

Education:

Ph.D. in Chemical Engineering University of California, Berkeley, California (1972)

M.S. in Chemical Engineering University of California, Berkeley, California (1969)

B.S. in Chemical and Refinery Engineering (1963; ranked first in graduating class) Abadan Institute of Technology, Iran

Current Research Interest:

- Novel Materials and Processes for Environmentally Benign Micro- and Nano-Electronics Manufacturing
- Fabrication and Characterization of Ultra-Thin Film Dielectrics
- Processes, Materials, and Metrology for Ultra-Purification of Fluids

Employment:

1989 - Present	Regents Professor
	Department of Chemical and Environmental Engineering,
	Optical Sciences Center (joint appointment since 1999),
	University of Arizona, Tucson, Arizona
1995 - Present	Director, Engineering Research Center on Environmentally Benign
	Semiconductor Manufacturing,
	Partners: University of Arizona, Massachusetts Institute of Technology,
	Stanford University, University of California at Berkeley, Cornell University,
	Purdue University, Columbia University, University of Massachusetts, Tufts University
1991 - 1995	Co-Director, Sematech Center of Excellence on Contamination/Defect
	Control,
	University of Arizona, Tucson, Arizona.

1983 - 1989	Associate Professor, Department of Chemical Engineering, University of Arizona, Tucson, Arizona.
1979 - 1983	Assistant Professor, Department of Chemical Engineering, University of Arizona, Tucson, Arizona.
1976 - 1979	Senior Research Engineer, General Motors Research Laboratories, Warren, Michigan.
1972 - 1976	Director, Air Pollution Research Center Sharif University of Technology, Tehran, Iran.

Honors and Awards:

- *Innovation Award*, sponsored by Semiconductor International, SEMICO (July 2009)
- *Regents Professor*, appointment by the Arizona Board of Regents (June 2005)
- Akira Inoue Award, Semiconductor Equipment and Materials International (Dec 2002)
- *Fellow*, American Institute of Chemical Engineering (2002)
- Landmark Innovation Award, Semiconductor Research Corporation (October 2000)
- *Excellence in Research Award*, SRC/Sematech/SIA (April 1998)
- *Best Paper Award* (with Asad Iqbal, Harpreet Juneja, Junpin Yao) SRC Symposium, October, 2006, Raleigh, North Carolina.
- *Best Paper Award* (with Mohith Verghese), Techcon (September 1998)
- *Best Paper Awards* (with Eric Shero), Techcon (September1997)
- Invention Award, SRC/SEMATECH (April 1994)
- Excellence in Research Award, SRC/SEMATECH (June 1992)
- *Invention Award*, SRC/SEMATECH (March 1992)
- *Best Paper Award*, Motorola SABA Annual Conference (October 1992)
- Best Paper Award, Soc. of Electron Microscopy and Microbeam Analysis (March 1990)
- *Best Paper Award*, IEEE/CHMT International Meeting (September 1990)
- *Cahn Innovation Award*, Cahn Instruments Company, for "significant contributions in the field of high-temperature adsorbents technology," 1989
- Professor-of-the-Year Award, College of Engineering and Mines, U of Arizona, 1983
- Excellence in Research Award, Ministry of Higher Education, Iran, 1975
- Honorary Gold Medal for ranking first in the annual nationwide entrance examinations to all Iranian universities, 1963

Book and Book Chapters:

- Shadman, F. "Recovery and Recycling of Industrial Wastewater by Hybrid Processes," Chapter in "*Economic Sustainability Through Clean Manufacturing Methods*". Editors: J Coca-Prados and G. Gutierrez, Published by Springer (2012).
- Philipossian, A., Boning, D., Shadman, F., Kinoshita, M. and Doi, T. "Planarization Technical Term Dictionary," ISBN4-907847-09-2. Published by Global Net Corporation, Tokyo, Japan (2004).
- Shadman, F., "Novel Membrane Materials and Low-Energy Processes for Ultrapurification of Water," and "Advances in Surface Preparation and Cleaning," chapters

in <u>*Microelectronics Manufacturing and Environment;*</u> compilation, currently on CD-ROM; under revision for publication.

- Zhao, Y. and Shadman, F., "Production of Oxygen from Lunar Ilmenite," chapter in <u>*Resources of Near-Earth Space*</u>, edited by John Lewis; published by University of Arizona Press, Tucson, Arizona, 1993.
- Uberoi M. and Shadman, F. "Metal Emissions Control Using Sorbents," chapter in <u>*Clean Energy from Wastes*</u>, edited by M. Rashid Khan; published by American Chemical Society, Washington, DC 1992.

Journal Publications:

- Zamani, D., Dhane, K., Mahdavi, O., McBride, M., Yan, J., and Shadman, F. "Surface Cleaning of Small Structures during Spin Rinsing of Patterned Substrates" accepted for publication in *Microelectronics Engineering Journal (2012)*.
- Hao Wang, H. and Shadman, F. "Effect of Particle Size on the Adsorption and Desorption Properties of Oxide Nanoparticles" accepted for publication, *AIChE Journal* (2012).
- Rottman, J., Platt, L., Sierra-Alvarez R, Shadman F. 2013. Removal of TiO₂ nanoparticles by porous media: effect of filtration media and water chemistry. *Chem. Eng. Journal*, 217(1), 212-220 (2013).
- Rottman, J., Sierra-Alvarez, R., Shadman, F. "Real-time Monitoring of Nanoparticle Retention in Porous Media" *Environ. Chem. Letters*, DOI 10.1007/s10311-012-0381-3 (2012)
- Rottman, J., Sierra-Alvarez, R., and Shadman, F, "Interactions of Inorganic Oxides Nanoparticles with Sewage Biosolids" *Water Science and Technology* 66 (9), 1821-1827 (2012).
- Shadman, F. "Environmental Challenges and Opportunities in Nanoelectronics Manufacturing", *Current Opinions in Chemical Engineering*, 1(3), 258-268 (2012).
- Zamani D., Keswani M., Mahdavi O., Yan J., Raghavan S., Shadman, F. "Dynamics of Interactions between HF and Hafnium Oxide during Surface Preparation of High-K Dielectrics", *IEEE Transactions on Semiconductor Manufacturing*, *25(3)*, *2012*.
- Field, J.A., Luna-Velasco, A., Boitano, S. A., Shadman, F., Ratner, B.D., Barnes, C., and Sierra-Alvarez, R., "Cytotoxicity and Physicochemical Properties of Hafnium Oxide Nanoparticles," *Chemosphere* 84, 1401(2011).
- H. Wang J. Yao, and F. Shadman, "Characterization of the Surface Properties of Nanoparticles Used in Semiconductor Manufacturing," *Chemical Engineering Science* 66, 2545 (2011).
- Dhane, K., Han, J., Yan, J., Mahdavi, O., Zamani, D., Vermeir B., and Shadman F., "Dynamics of Cleaning and Rinsing of Micro and Nano Structures in Single-Wafer Cleaning Tools," *IEEE Transactions on Semiconductor Manufacturing*, 24(1), 125 (2011).
- Yao J., Wang, H., Dittler, R., Geisert, C., and Shadman, F., "Application of Pressure-Cycle Purge in Dry-down of Ultra-High-Purity Gas Distribution Systems," *Chemical Engineering Science*. 65, 5041 (2010).

- Zhang X., Yan J., Vermeire B., Shadman F., and Chae J., "Passive wireless monitoring of wafer cleanliness during rinsing of semiconductor wafers," *IEEE Sensors Journal*, 10 (6), 1048 (2010).
- Juneja H., Yao H. J., Iqbal, A., and Shadman, F. "Effect of Sampling Line Characteristics on the Dynamic Monitoring of Fluid Concentration", *I&EC Research*, 48(11), 2009.
- Yan J., Dhane, K., Vermeire, B., and Shadman, F. "In-Situ and Real-Time Metrology during Rinsing of Micro- and Nano-Structures," *Microelectronics Engineering*, 86 (2), 199-205 (2009).
- Yao, J., Iqbal, A., Juneja, H., and Shadman, F., "Moisture Uptake and Outgassing in Patterned and Capped Porous Low-k Dielectric Films," *Journal of the Electrochemical Society*, 154(10) G199-206 (2007).
- Juneja, H., Iqbal, A., Yao, J., and Shadman, F. "Mechanism and Kinetics of Non-Equilibrium and Multi-Layer Adsorption and Desorption of Gases on Solids," *I&EC Fundamenta*ls, 45(20), 2006.
- Iqbal, A., Juneja, H., Yao, J., and Shadman, F. "Removal of Moisture Contamination from Porous Polymeric Low-k Dielectric Films," *AIChE Journal* 52 (4), 1586 (2006).
- Philipossian, A., Shadman, F., Levy, P., Tousi, S., Gotlinsky, B., Rader, S., Lefevre, P., Koshiyama, I. " Characterizing Recycled Fumed Silica Slurries in ILD CMP Applications," *Micro*, 23(7), 71 (2005).
- Sorooshian, J., DeNardis, D., Charns, L., Li, Z., Shadman, F., Boning D., Hetherington D., and Philipossian A., "Arrhenius Characterization of ILD and Copper CMP Processes" *Journal of Electrochemical Society*, 151(2) G85-G88 (2004).
- Yao, M.A., Wilson, A.R., McManus, T.J., and Shadman, F. "Comparative Analysis of the Manufacturing and Consumer Use Phases of Two Generations of Semiconductor Microprocessors," *Environmental Science and Technology*, August 2004.
- Shadman, F., and McManus, T. "Comments: Energy and Material Use in the Production of Semiconductor Devices", *Environmental Science and Technology*, 38(6), 1915 (2004).
- Yan, J., Seif, D., Raghavan, S., Vermeire, B., Barnaby, H., Peterson, T., and Shadman, F. "Sensor for Monitoring the Rinsing of Patterned Wafers," *IEEE Transactions on Semiconductor Manufacturing*, 17(4), 531 (2004).
- Raghu, P., Yim, C., Iqbal, A., Shero, E., Verghese, M., and Shadman, F., "Mechanistic Study of Surface Contamination of Dielectric Oxides Using Isotope Labeling", *I&EC Research* 43, 2977 (2004).
- Prashant R., Yim C., Shero, E., and Shadman, F. "Susceptibility of Silicon, Zirconium, and Hafnium Dielectric Oxides to Moisture Contamination," *AIChE Journal* 50(8), 1881 (2004).
- Morris, R.E., Krikanova, E., and Shadman, F. "Photocatalytic Membrane for Removal of Organic Contaminants During Ultra-Purification of Water," *Clean Technologies and Environmental Policy*, 6(2), 96 (2004).
- Raghu, P., Rana, N., Yim, C., Shero, E., and Shadman, F., "Adsorption of Moisture and Organic Contaminants on Hafnium Oxide, Zirconium Oxide, and Silicon Oxide Gate Dielectrics," *Journal of the Electrochemical Society*, 150 (10), (2003).
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- Wu, B., Peterson, T.W., Shadman, F., Senior, C.L., Morency, J.R., Huggins, F.E., and Huffman, G.P., "Interactions Between Vapor-Phase Mercury Compounds and Coal Char in Synthetic Flue Gas," *Fuel Processing Technology*, 63, 93 (2000).
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- Shadman, F., Feature article on ERC and Design for Environment in Microelectronics Manufacturing, editor's interview, *Micro Journal*, 18 (4), 19 (2000).
- Verghese, M., Shero, E. and Shadman, F. "Multicomponent interactions of moisture and organic impurities with the wafer surface," *Electrochemical Processing in ULSI Fabrication*, PV 274, p. 274, The Electrochemical Society Proceedings Series, Pennington, NJ (1999)
- Kin, K.T., DeGenova, J., and Shadman, F., "Oxidation of Organic Impurities in the Recycle and Reclaim Loops of Ultra-Pure Water Plants," *J. Clean Products and Processes*, 1, 31 (1998).
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- Haider, A. and Shadman, F., "Desorption of Moisture from Stainless Steel Tubes and Alumina Filters in High Purity Gas Distribution Systems," *IEEE Transactions on Components, Hybrids and Manufacturing Technology*, 14 (3), 507 (1991).

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- Governal, R.A., Bonner, A.L., and Shadman, F., "Effect of Component Interactions on the Removal of Organic Contamination from Ultra-Pure Water Systems," *IEEE Transactions on Semiconductor Manufacturing*, 4 (4), 298 (1991).
- Zhao, Y. and Shadman, F., "Reduction of Ilmenite with Hydrogen," *Industrial and Engineering Chemistry Research*, 30 (9), 2080 (1991).
- Uberoi, M. and Shadman, F., "High Temperature Removal of Cadmium Compounds Using Solid Sorbents," *Environmental Science and Technology*, 25 (7), 1285 (1991).
- Uberoi, M. and Shadman, F., "Simultaneous Condensation and Reaction of Metal Vapors with Porous Solids," *Industrial and Engineering Chemistry Research*, 30 (4), 624 (1991).
- Uberoi, M. and Shadman, F., "Sorbents for Removal of Lead Compounds from Hot Flue Gases," *AIChE Journal* 36 (2), 307 (1990).
- Zhao, Y. and Shadman, F., "Kinetics and Mechanisms of Ilmenite Reduction with Carbon Monoxide," *AIChE Journal*, 36 (9), 1433 (1990).
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- Shadman, F. and Petersen, E.E., "Changing Catalyst Performance by Varying the Distribution of Active Catalyst Within Porous Supports," *Chemical Engineering Science* 27, 227 (1972).

Recent Industrial Short Courses:

- Sustainability Challenges and Opportunities in High-Technology Industries, INMETRO, Rio, Brazil, August 2012
- Water and Energy Usage and Conservation Issues in High Technology Industries, Short course at South China University of Technology, November 17-18, 2008
- Environmentally Benign Manufacturing in Nano-scale, short course organized by ISSM, Japan, Tokyo, Japan October 27-28, 2008
- Cleaning and Drying of Patterned Wafers, Nano-structures, and Porous Film for SC Manufacturing; Intel telecast short course, May 2007
- New Materials and Processes for Environmentally Benign Manufacturing of Micro- and Nano- Structures; sponsored by ITRI, Hsinchu, Taiwan, September 2004.

- Surface Preparation in Semiconductor Manufacturing: Tools and Techniques for Water, Energy, and Chemicals Use Reduction; sponsored by ITRI, Hsinchu, Taiwan, October 2003.
- Surface Cleaning Technologies: Fundamentals and Best Practices; sponsored by Pall Corp, Fujimi Corp, and Saitama University, Japan, April 2002.
- Waste Minimization in Chemical Mechanical Planarization of Copper and Dielectrics for Semiconductor Fabs; sponsored by USAEP, Singapore, July 2001.
- Review of Fundamentals and Applications of New Materials for Modern Semiconductor Manufacturing; Atofina, May 2001.
- Fundamentals of CMP and Post-CMP Wafer Rinsing and Cleaning; co-sponsored by ITRI and TSMC, Hsinchu, Taiwan, November 2000.
- Water Purification and Wastewater Treatment Technology; Seoul, Korea, March 2000.
- ESH Aspects of New Dielectric and CMP Materials; technology transfer short course at Hitachi Chemicals, Tokyo, Japan, March 2000.

Keynote, Invited, and Award-Winning Presentations Since 1985:

- Environmental Challenges and Opportunities in Nano-Electronics Manufacturing, *invited talk*, CalTech, April 2011
- Manufacturing in Nano-Scale: Environmental Challenges and Opportunities, *Distinguished Speakers Lecture Series*, University of Utah, March 2011
- Sustainability Aspects of High-Performance Materials and Processes, *invited talk*, 10th International Nanotechnology Conference, Tokyo, February 17, 2011
- Environmental Challenges and Opportunities for Nano-Manufacturing of Electronic Devices, *invited talk*, EPA, Cincinnati, July 2010
- Environmental Challenges Related to Scaling in Microelectronics and Photonics Industries, <u>keynote conference opening talk</u>, ISSM Annual Meeting, Shanghai, China, March 2008
- Green Manufacturing Easier or More Difficult in Nano-Scale, <u>*Keynote talk*</u>, ITPC Annual Conference, Maui, November 2007
- Novel Technologies for Surface Preparation in Semiconductor Manufacturing, *invited presentation*, Samsung Corp, Seoul, Korea, June 2007
- Environmental Challenges and Opportunities in Nano-Scale Manufacturing of Future Electronics, <u>keynote talk</u>, 14th Annual ISESH Conference, Jeju, Korea, June 2007
- Sustainability Challenges and Opportunities in Nano-Scale Manufacturing, *invited presentation*, CCMS International Conference, Porto, Portugal, May 2007
- Environmental Challenges and Opportunities in Nanoelectronics Manufacturing, *invited presentations*, 3rd International Nanotechnology Conference (INC3), Brussels-Belgium, April 2007
- New Technologies for Ultra-Purification of Water Used for Nano-Manufacturing, *invited presentation*, NATO Clean Products and Processes International Conference, Istanbul, Turkey, June 2006
- Research Frontiers in Semiconductor Manufacturing: Opportunities for Chemical Science and Engineering, *invited talk in plenary session*, 27th Annual Meeting; The Council for Chemical Research, Tucson, Arizona, May 1, 2006

- Environmental Challenges and Opportunities in Nano-Manufacturing, <u>keynote talk</u>, Green Nanotechnology Project on Emerging Nanotechnologies; Woodrow Wilson International Center for Scholar, Washington *DC*, April 26, 2006
- Environmental and Sustainability Challenges of Future Nano-Electronics and Photonics Technology and Manufacturing, *plenary talk*, NATO Clean Products and Processes International Conference, Alesund, Norway, June 2005
- Sustainability: A Technology Driver in Semiconductor and Nano-scale Manufacturing, *invited presentation*, University of Pittsburgh, PA, April 2005
- Potential Environmental Issues in Nano-Manufacturing, *invited presentation*, NSF/SRC Silicon and Beyond Conference, Washington DC, December 2004.
- Use of Additive Processing in Nano-Manufacturing, *invited presentation*, NNIN workshop, NSF National Nanotechnology Infrastructure Network, Georgia Tech, December 2004.
- Environmental Challenges and Opportunities in Nanotechnology, *invited presentation*, University of Kentucky, October 2004.
- Additive instead of Subtractive Processing for Future Semiconductor Manufacturing; *invited presentation*, AVS 50th National conference, November 2003.
- Environmental Gain through Process Integration: An Overview and Perspective; *invited presentation*, SEMICON West, July 2003.
- Challenges in the Application of New Materials for 0.1-micron Technology and Beyond; *invited presentation*, ITRI, Taiwan, December 2002.
- Additive Processing: A Key Step in Environmentally Benign Semiconductor Manufacturing; <u>Akira-Inoue Award keynote address</u>, SEMICON Japan, Tokyo, December 4, 2002.
- Impact of Design for Environment on Future Technology Trends in Semiconductor Manufacturing; <u>keynote address</u>, 9th Annual Conference of ISESH, San Diego, June 2002.
- Novel Separation Technologies for Water Purification and Wastewater Treatment in Semiconductor Fabs; <u>keynote address, plenary session</u>, 15th annual SPWC Conference, Monterey, California, March 2001.
- ESH as a Driver for Introduction of New Materials in Semiconductor Processing; *invited presentation*, International Forum on Semiconductor Technology; IMEC, Belgium, March 2001.
- New Materials and Processes for FEOL in Semiconductor Manufacturing; *invited presentation*, North Carolina State University, November 2000.
- Environmental Challenges and New Developments in Semiconductor Manufacturing; *invited presentation*, ITRI, Taiwan, November 2000.
- Environmental Challenges in Semiconductor Manufacturing; *invited presentation*, symposium series, University of California in Dan Diego, April 2000.
- PFC and VOC Emission: Issues and Research Frontiers, *invited presentation*, NATO/EPA International LCA Conference, Copenhagen, May 2000.
- Implementation of Design for Environmental Concept in Modern Semiconductor Processing, *invited presentation*, symposium series, University of California in Los Angeles, April 2000.

- The Role of Environmental Drivers in Shaping Future Semiconductor Manufacturing; *keynote address, plenary session*, SPIE Microlithography Conference, Santa Clara, February 2000.
- Fundamentals of Rinsing and the Integration with Water Usage and Quality; *invited presentation*, 5th International Symposium on Ultra Clean Processing of Silicon Surfaces, Oostende, Belgium, September 2000.
- Integrated Approach to ESH issues in Semiconductor Manufacturing; <u>keynote address</u>, Annual Conference of ISESH, Williamsburgh, June 1999.
- Examples of Factory Integration Solution to Environmental Issues; *invited presentation*, at IMEC, Belgium, June 1999.
- Role of Environmental Drivers in Shaping the Future Semiconductor Processes; *invited presentation*, Annual AVS Conference, Seattle, October 1999.
- Review of Factory Level ESH issues in Modern Fabs: ERC Approach; *invited presentation*, Pall Corporation, New York, November 1999.
- UPW Process Design and Advance Control Strategies; *invited presentation*, Bell Lab, New Jersey, October 1999.
- Water and Energy Issues in Modern Semiconductor Manufacturing; *invited presentation*, University of Stuttgart, Germany, October 1999.
- Use of Process Simulation for Integrated Metrology and Control of Trace Impurities in UPW Systems; *invited presentation*, Lucent, Orlando, November 1998.
- Review of Chemical Usage and Selection Challenges in Semiconductor Industry; *invited presentations*, Elf Atochem, King of Prussia, September 1998.
- Fundamental Mechanism and Kinetics of Silicon Wafer Contamination by Moisture and Organics; co-authored and presented by Mohith Verghese, *best paper award*, Techcon Annual Conference, Las Vegas, September 1998.
- Water and Energy Usage in Modern Semiconductor Manufacturing: Challenges and Opportunities; *invited presentation*, Annual International ESH Conference, Kyongju, Korea, May 1998.
- Water Conservation and Recycling in Semiconductor Manufacturing Plants: Technical Challenges and Potential Solutions; *keynote address*, SPWCC International Conference, March 98.
- Environmental Issues in Modern Semiconductor Manufacturing Sites; *invited presentation*, NATO International meeting on Clean Processes and Products, EPA, Cincinnati, March 1998.
- Environmental Issues in Semiconductor Manufacturing: Challenges and Opportunities" *keynote address*, Semicon Taiwan, September 1997.
- Mechanism and Kinetics of Adsorption and Desorption of Moisture on Silicon and Silicon Dioxide; co-authored and presented by Eric Shero, *best paper award*, Techcon Conference, Calif., September 1997
- Water recycling Technology for Modern Semiconductor Fabs., *invited presentation and tutorial*, Industrial Technology Research Institute, Taiwan, September 1997.
- Application of Design for Environment Concepts in Semiconductor Manufacturing; *invited seminar series speaker*, Illinois Institute of Technology, May 1997.
- Technology Gaps for ESH Research in Semiconductor Manufacturing, *invited speaker*, Texas Instruments, Dallas, October 1996.
- Ultra-Purification of Water: A new Challenge for Semiconductor Industry; invited

speaker, Motorola, Phoenix, April 1997.

- UPW Purification and Filtration Requirements of Semiconductor Industry, *invited presentation and tech transfer review*, Pall Corporation, Dec 1997.
- Environmental Issues Related to Plasma and Metallization Processes in Semiconductor Manufacturing, *invited presentation*, Industrial Ecology Symposium, Bell Laboratories, Murray Hill, NJ, June 1997.
- The ESH Technology Roadmap the Research Requirements for Modern Fabs, *invited presentation*, Advanced Micro Devices, Sunnyvale, California, May 1997.
- Water Recycling in Semiconductor Industry, <u>keynote address</u>, SPWCC Conference, Santa Clara, March 1996.
- ESH Issues Related to Advanced Materials and Methods in Semiconductor Processing; *invited presentation*, ChE Department, University of New Mexico, April 1996.
- Design for Environment in Semiconductor Processing; *invited presentation*, ChE Department, University of Southern California, May 1996.
- Transport and Distribution of Trace Gaseous Impurities in Delivery Systems and Process Tools, *invited presentation* Ultra-Clean Society Annual Meeting, Tokyo, Japan, December 1995.
- Control of Process Generated Impurities in Water Recycling Loops of Ultra-Pure Water Systems, *invited presentation*, Motorola Environmental Workshop, Phoenix, AZ, April 1995.
- Control of Process Generated Impurities in Water Recycling Loops of Ultra-Pure Water Systems, *invited presentation*, SEMATECH Environmental Workshop, Austin, TX, February 1995.
- Transport and Distribution of Gaseous Contaminants in Process Tools, *invited presentation*, Ultra-Clean Society Meeting, Tokyo, Japan, December 1995.
- Control of Molecular Contaminants During Semiconductor Processing, *invited presentation*, ChE Department, California Institute of Technology, Pasadena, CA, October 1994.
- Permeation of trace Moisture in Polymers: Measurement and Control, *invited presentation*, NIST Symposium on Moisture in Ultra Clean Systems, Gaithersburg, MD, May 1994.
- Novel Concepts in Water Recycling and Reuse in Semiconductor Fabs, <u>keynote address</u>, Water Management and Conservation Symposium, Sematech/SSA, San Jose, California, March 1994.
- Sorbents for Purification of Gas Mixtures, *invited presentation*, Pall Corporation Research Lab., Cortland, NY, November 1993.
- Reactive Membranes for Removal of Trace Contaminants from Fluids, *invited presentation*, EPA, Cincinnati, OH, April 1993.
- Application of APIMS in Developing Methods for Controlling Gaseous Impurities," coauthored and presented by Asad Haider, *Best Presentation Award*, Motorola Scientific Advisory Board Associates (SABA) Conference, Orlando, Florida October 1992.
- Integrated Approach to the Removal of Impurities from Gases and Water in the Microelectronic Industries, *invited presentation*, Electrochemical Society, Toronto, Canada, October 1992.
- Low and Sub-ppb Level Purification and Analysis for Ultra-pure Gases, *invited presentation*, Millipore Corporation, Bedford, Mass., February 1992

- New Methods for Removing Trace Contaminants from Gases and Water, *invited presentation*, Pall Corporation Research Laboratories, New York, April 1992.
- New Methods for Removal of Organic Impurities in Water, *invited presentation*, Motorola Defect Density Conference, Phoenix, Ariz., December 1991.
- Novel sorbents and Sorption Systems for Removal of Trace Impurities from Gases," *invited presentation*, University of Washington, Seattle, WA, April 1991.
- Adsorption/Desorption of Moisture on Ceramic Filters in High Purity Gas Distribution Systems; co-authored by Asad Haider, *best paper of the conference award*, IEEE Meeting, Washington DC, October 1990.
- Application of Chemical Reaction Engineering in Difficult Separation and Purification Processes, *invited presentation*, W.R. Grace Research Laboratories, October 1990.
- Mechanism of Ilmenite Reduction with Carbon Monoxide; co-authored by Yi Zhao and Gary Chandler, *best paper award*, Society for Electron Microscopy and Microbeam Analysis, Tucson, February 1990.
- Novel Techniques for Removal of Soot Particles from High-Temperature Flue Gases, *invited presentation* at the Engelhard Research Laboratories, March 1990.
- Reactive Membranes for Removal of Impurities from Ultra-Pure Fluids in Semiconductor Industries, *invited presentation*, Motorola Annual Technical Workshop, Phoenix, December 1989.
- Control of Alkali Compounds during Coal Combustion and Gasification, *invited presentation* at the Patten Chemical Engineering Colloquium Series, University of Colorado, Boulder, Colorado, April 1988.
- Novel Adsorbents and Adsorption Processes, *invited presentation* at the National Bureau of Standards, Boulder, Colorado, April 1988.
- Use of Solid Adsorbents for Control of Alkali Metals in Coal Conversion Systems, *invited presentation* at the Coal Alkali Workshop, DOE, Morgantown Energy Technology Center, West Virginia, August 1987.
- Studying the Pathway of Carbon Gasification Reactions by a novel Programmed Transient technique, *invited presentation*, University of California, San Diego, California, October 1986.

Patents and Licensed Inventions:

- Vermeire, B and Shadman, F., "Shielded Micro Sensor and Method of Electrochemically Monitoring Residue in Micro Channels," US Patent # 7317317; issued in 1-9-08.
- Vermeire, B and Shadman, F., "Micro Sensor and Method for Electro-Chemically Monitoring Residue in Micro Features," patent application 11,205,636 filed, August 2005.
- Vermeire, B and Shadman, F., "Surface Micro Sensor and Method," patent application 11,205,635 filed, August 2005.
- Shadman, F., and Vermeire, B., "Electrochemical Residue Sensor," provisionary patent application filed, September 2004.
- Shadman, F., Kin, K., Chang, P., Cheng, H. "Process for Removing Organics from Ultra-Pure Water", patent application filed, December 2003.
- Shadman, F., Kin, K. "Contacting Method for Ozonated Water Removal of Organic Contaminants from Wafer Surfaces," patent application jointly with ITRI, October 2003

- Philipossian, A. and Shadman, F., "Novel Apparatus for Pad Conditioning and Slurry Re-Claim in Chemical Mechanical Polishing," patent disclosure UA02-087
- Shadman, F. "A comprehensive Numerical Simulator for Ultra-Pure Water Production and Distribution Systems" copyright, licensed to Sematech and commercialized (November 2000).
- Shadman, F., "Membranes with Non-Uniform Distribution of Photo-Catalytic Sites for Ultra-Purification of Water" patent disclosure, UA (February 2000)
- Zachariah, M. and Shadman F., "Method for Measuring Surface Concentration of Particles and Adsorbents," patent disclosure, UA (June 1998)
- Shadman, F. "A Novel Technique for Simultaneous Oxidation and Degasification of Organic Impurities for Water Purification," licensing agreement with Pall Corp (February 1998).
- Shadman, F., "Reactive Membrane for Filtration Purification of Gases of Impurities and Method Utilizing the Same," US patent 5,637,544 (June 1997); licensed and commercialized.
- Shadman, F., "Reactive Filters for Purification of Gases of Impurities," US patent 5,635,148 (June 1997), licensed and commercialized.
- Shadman, F., "Novel Catalytic Membrane Chemistry and Configuration for Ultra-Purification of Water," patent disclosure (November 1997).
- Shadman, F. and Governal, R., "UV Treatment Unit Equipped with a Catalytic Membrane Filter for Removal of Organic Impurities from Water," US patent 5,302,356 (April 1994).
- Shadman, F., "A Novel Ceramic Filter for Hot Gas Purification," patent disclosure UA590 (April 1993).
- Shadman, F., "Reactive Membranes for Filtration and Purification of Gases of Impurities," US Patent 5,196,380 (March 1993), licensed and commercialized
- Shadman, F., "A New Method for On-Line Measurement and Characterization of Trace Impurities in water," patent disclosure UA552 (June 1991).
- Shadman, F. and Wendt, J.O.L., "A Novel Method for the Carbothermal Production of Aluminum Nitride," patent disclosure CH-UA226 (March 1989).
- Shadman, F., "Preparation of a Highly Porous and Activated Material from Low-Cost Carbonaceous Materials," patent disclosure UA 736, December 1984.
- Shadman, F. and Hegedus, L.L., "Diesel Exhaust Filter-Incinerator," US patent 4,329,844 (May 1982).
- Shadman, F. and Hegedus, L.L., "Incineration-Cleanable Composite Exhaust Filter and Vehicle Equipped Therewith," US patent 4,346,557 (August 1982).

Recent Consulting:

- Arkema, Inc. (2003-); novel slurry chemistries for copper planarization
- ASM America (2002-); atomic layer CVD process optimization and reactor design.
- ST Microelectronics (2002-); contamination control in ultra-pure water systems.
- Atofina and Elf Atochem, France and Pennsylvania (1998-99); novel applications for fluorinated polymeric materials.
- MER Corporation, Arizona (2000-2001); membrane micro-reactors for combinatory reaction studies.

- Pall Corporation, New York (1992-); various aspects of contamination control in gases and liquid.
- Sematech, Texas (1993-); process simulation and recycle in UPW systems.
- Meeco Corporation/Tiger Optics Inc., Pennsylvania (1999-); member of the Corporate Technical Advisory Board.
- Motorola, Phoenix (1995-98); water recycling in semiconductor fabs.
- Intel, Oregon and Arizona (1994-97); control of gaseous contaminants in gas distribution systems.

Selected Extramural Professional Activities:

- Co-Founder and President, Environmental Metrology Corporation, Arizona (2003-).
- Member, Board of Directors, Tiger Optics Corp, Pennsylvania (1999-).
- *Member:* Technology Roadmap for Semiconductor Industry; Committees on Contamination and Defect Control (1997-2001) and on ESH (1997-).
- *Member*: Sematech Program Technical Advisory Board on Water Use and Reuse in Semiconductor Industry (1991-2001).
- Editorial Board Member: Journal of Clean Products and Processes (1999-2002).
- Session Chair, Symposium Organizer, and Member of Program Committee in Various National and International Meetings: AIChE, ACS, SPIE, IEEE, IES, MRS, SPWCC, ECS.

Selected Service Activities at the University of Arizona:

- Member of the Search Committee, President of the University of Arizona (2005-)
- Member of the Search Committee, Vice President for Research, University of Arizona (2005)
- Member of the Search Committee, Chemical and Environmental Engineering Department Head (2005-)
- Chairman of the Promotion and Tenure Committee, Chemical and Environmental Engineering Department (1994-1997); Member (1994-)
- Member of the Directors Committee managing TRIF state funding of the university-wide water substantiality research program (2001-)
- Member of the Search Committee, Dean of the College of Engineering (1997-1998)
- Chairman of the Faculty Search Committee, Chem./Environ. Eng. Dept. (1994-1999)
- Chairman of the Search Committee, Chemical Engineering Department Head (1990).
- Chairman of the Graduate Studies Committee, Chem. Eng. Dept. (1984-1987 and 1991-1994); member (1981-1996).

Research Grants Since 1985:

- Engineering Research Center for Environmentally Benign Semiconductor Manufacturing, *SRC and industrial members* \$1.7 M/year (2012-2015).
- Defect Reduction in Mega-sonic Cleaning, *National Science Foundation*, jointly with Profs Deymier and Raghavan; \$299,193 (2009-2012)
- Engineering Research Center for Environmentally Benign Semiconductor Manufacturing, *National Science Foundation, SRC and Sematech* \$2.4 M/year (2006-2011).

- Engineering Research Center for Environmentally Benign Semiconductor Manufacturing; industrial membership \$600k (2005-2012); in-kind donations over \$1M/year.
- Environmentally-friendly high-dielectric materials and processing technique for advanced CMOS devices, Sematech, \$100k (2005).
- Development of New Chemistries as Replacement for IPA in Wafer and Chamber Cleaning during Semiconductor Manufacturing; Intel Corporation, \$125k (2004-2005).
- Educational Research Grant for Development of Web-Based Course Modules in Environmental Aspects of High-Technology Industries; cost shared by industry and a special State of Arizona initiative, \$120k/year, (2001-2005).
- Engineering Research Center for Environmentally Benign Semiconductor Manufacturing, *National Science Foundation*, \$1.5 M/year (2001-2004); \$1M (2004-2005); \$750k (2005-2006).
- Engineering Research Center for Environmentally Benign Semiconductor Manufacturing, *Semiconductor Research Corporation, SIA, and Sematech* \$1.5M/year (2001-2006); approved a base of \$2M/Year (2007-).
- Educational Research Grant, *National Science Foundation*; jointly with Prof. Kim Ogden, \$101,750 (1999-2001).
- Synthesis of Novel Catalytically-Active Fluorinated Organic Membranes, *Pall Corporation*, \$50,000 (2001-2002).
- Removal of Residual Contamination from Wafer surfaces, *Semiconductor Research Corporation*, \$50,000 (2000-2001).
- Catalytic Removal of Organic Impurities from UPW, *Semiconductor Research Corporation*, \$28,214 (2000-2001).
- Research Experience for Undergraduate Students, *Semiconductor Research Corporation*, \$24,000 (2000-2001).
- Adsorption and Desorption of Moisture on Wafer Surfaces During the Outgassing and Purge Process, *Semiconductor Research Corporation*, \$114,013 (1998-1999).
- Novel Process Simulation Technique in Design for Environment, *National Science Foundation*; jointly with Prof. Gary Rubloff, U. Maryland, \$400,000 (1998-2002).
- Program Expansion Funding, Engineering Research Center for Environmentally Benign Semiconductor Manufacturing, *National Science Foundation*, \$367,000 (1998-2001).
- UPW Process Simulator for Water Recycling in Semiconductor Fabs, *Sematech*, \$125,000 (1998-2001).
- Water Use and Recycle Optimization, *Sematech*, \$50,000 (1999-2000); \$50,000 (2000-2001).
- Engineering Research Center for Environmentally Benign Semiconductor Manufacturing, *National Science Foundation*, \$5,000,000 (1996-2001).
- Engineering Research Center for Environmentally Benign Semiconductor Manufacturing, *Semiconductor Research Corporation*, \$5,000,000 (1996-2001).
- Engineering Research Center for Environmentally Benign Semiconductor Manufacturing, Supplement, *National Science Foundation*, \$1,101,000 (1998-2001).
- Development of Recycle Simulator for UPW Systems, *International Sematech*, \$164,000 (1997-1998).
- Trace Analysis in Vertical thermal Reactors: Graduate Fellowship; *Semiconductor Research Corporation*, \$32,800 (1996-1998).

- Research Experience for Undergraduates, *National Science Foundation*, Jointly with Dr. K. Ogden \$ 56,500 (1996-1998).
- Kinetics and Mechanism of Moisture Interactions with the Layered Structure of Anodized Aluminum, *Center for Micro-Contamination Control*, UA \$ 55,993 (1995-1996).
- Novel Membrane Materials and Processes for Low-Energy Purification Method and Recycling of Ultra-pure Water for Semiconductor Rinsing Applications, US Environmental Protection Agency, \$300,094 (1994-1998).
- New Sorbents for Removal of Sulfur and Metallic Compounds from High-Temperature Gases, *VTT*, \$ 46,000 (1994-1996).
- Multi-Component Impurity Profile Mapping in Recycled UPW Systems, *Semiconductor Research Corporation/Sematech*, \$182,052 (1994-1995).
- Metrology and Control of ppb and Sub-ppb Level Impurities in Gases; *ARPA through Sandia National Laboratory*, \$400,000 (1993-1996).
- Multi-Component Impurity Profile Mapping in Recycled UPW Systems, *Sematech*, \$162,908 (1993-1994).
- High Temperature Reactions of Silicates with Reducing Gases; *NASA* \$152,800 (1992-1994).
- Effect of Surface Passivation on Adsorption of Moisture on Stainless Steel, *Semi-Gas, Matheson*, \$5,000 (1994).
- Novel Reactive Filters for Removal of Contaminants from Fluids; *Pall Corporation*; \$100,000 (1992-1993).
- Development of a Calibration Method for Trace Analysis in Gases; *MKS Corporation*; \$35,000 (1992).
- Development of a Trace Analysis Laboratory; *Semiconductor Research Corporation, SEMATECH*; \$26,812 (1992-1993); *University of Arizona* \$40,000 (1992-1993).
- Comparison of APIMS Technique with Dedicated Analyzers for Trace Analysis; *Meeco*, *Inc.*; Equipment donation, \$30,000 (1992).
- Ultra-purification of Water for Semiconductor Manufacturing; student fellowship; *IBM Manufacturing Research Graduate Fellowship*; \$14,140 (1991-1992).
- Development of APIMS Techniques for Trace Gaseous Analysis; *Motorola*; University/Industry Partnership Program; \$19,014 (1991-1992); \$19,014 (1992-1993).
- Interactions of Gaseous Impurities with Ceramic, Metallic and Polymeric Filter Substrates; Jointly with Stephen Gilbert; *Center for Microcontamination Control*; \$49,404 (1992-1993).
- Production of Oxygen from Iron-Bearing Space Minerals; NASA, Center for Utilization of Local Planetary Resources; \$106,483 (1991-1992).
- Adsorption and Desorption of Gaseous Impurities on Ceramic Filters; Jointly with Stephen Gilbert; *Center for Microcontamination Control*; \$43,525 (1991-1992).
- Interactions of UV and Ozone During Oxidation of TOC in Ultra-Pure Water; *Semiconductor Research Corporation, SEMATECH*; \$63,006 (1991-1992); \$95,605 (1992-1993).
- Control of Trace Impurity Distribution in Ultra-Pure Gas Distribution Systems; *Semiconductor Research Corporation, SEMATECH*; \$87,000 (1991-1992); \$100,868 (1992-1993).
- Design and Construction of a Test Unit for APIMS; *Intel*; \$35,000 (1991).

- Adsorption and Desorption of Trace Impurities in Ultra-Pure Gas Distribution Systems; *Semiconductor Research Corporation, SEMATECH*; \$61,265 (1990-1991).
- Interactions of UV and Ozone during Oxidation of TOC in Ultra-Pure Water; *Semicon- ductor Research Corporation, SEMATECH*; \$77,238 (1990-1991).
- Effect of Impurities on the Kinetics and Mechanism of Hydrogen and Carbothermal Reduction of Ilmenite; *NASA, Center for Utilization of Local Planetary Resources*; \$101,667 (1990-1991).
- Atmospheric Pressure Ionization Mass Spectrometer for Trace Analysis in Gases Used in Semiconductor Manufacturing: An Instrumentation Grant; *Semiconductor Research Corporation, Sematech*; \$350,000 (1989-1990).
- Application of Atmospheric Pressure Ionization Mass Spectrometer for Trace Analysis in Gases in Semiconductor Manufacturing: *University of Arizona*; \$40,000 (1989-1990).
- Synergistic Capture Mechanism for Alkali and Sulfur Species from Combustion; with Drs. T.W. Peterson and J.O.L Wendt; *US Department of Energy*; \$199,977 (1990-1993).
- Reactive Membrane for Removal of Impurities from Gases in Semiconductor Industries; *Sematech*; \$98,000 (1989-1990).
- Interactions of UV and Ozone during Oxidation of TOC in Ultra-Pure Water; *Semicon- ductor Research Corporation, SEMATECH*; \$87,500 (1989-1990).
- Kinetics and Mechanism of CO and H₂ Reduction of Lunar Ilmenite; *NASA, Center for Utilization of Local Planetary Resources*; \$95,579 (1989-1990).
- Reactive Filters for Removal of Impurities from Fluids in Semiconductors Processing; *Semiconductor Research Corporation, SEMATECH*; \$118,446 (1988-1989).
- Catalytic Carbothermal Reduction for Production of Oxygen from Lunar Ilmenite; *NASA*, *Center for Utilization of Local Planetary Resources*; \$71,096 (1988--1989).
- Utilization of Coal Ash Minerals for Technological Ceramics; with Dr. S. Risbud of Materials Science and Engineering Department; US Department of Interior, MMRRI; \$15,680 (1987-1988).
- Mechanism of Surface Enrichment and Adhesion of Coal Combustion Particulates; with Drs. T.W. Peterson and J.O.L. Wendt; *US Department of Energy*; \$174,975 (1986-1989).
- Production of Aluminum Nitride from Bauxite Using a Carbo-nitridation Process; *Keramont Research Company and University of Arizona*; \$2,500 (1987-1988).
- Effect of Minerals Stratification on Aluminum Recovery from Coal Ash Particles; with Drs. T.W. Peterson and J.O.L. Wendt; US Department of Interior, MMRRI; \$16,030 (1986).
- Sulfur Recovery from the Scrubber Solid Residue in Coal Combustors: A Feasibility Study; *Northern States Power Company*, \$7,000 (1985-1986).
- A Novel Process for the Production of Metallurgical Coke from Coal; US Department of *Interior*; \$17,071 (1985-1986).
- Scanning Auger Microprobe for Particle Analysis; with Drs. T.W. Peterson and J.O.L. Wendt; *US Department of Energy*; \$279,000 (1985).

Post-Doctoral Fellows and Research Associates Supervised:

Reza Dodge	(2012-)
Jeongnam Han	(2008-) assignee from Samsung Corp
Jacky Yao	(2008-)
Jun Yan	(2007-)
Jun Pilkwon	(2006-2007) assignee from Samsung Corp
Bert Vermeire	(1999-2005)
Yun Zhuang	(2002-2005) jointly with Prof. Philipossian
Morvin Johnson	(1998-2001) jointly with Prof. Ogden
Gholam Ehteshami	(1996-1999)
Keijo Jaanu	(1997-1998)
Ce Ma	(1991-1995)
Andy Cutler	(1991-1993)
Werner Hahn	(1981-1982)

Graduate Students Supervised:

Jivaan Jhothiraman	PhD	(expected 2015)
Roy Dittler	PhD	(expected 2013)
Luis Carlos Platt	PhD	(expected 2014); co-advised by Prof. Sierra
Davoud Zamani	PhD	(expected 2012)
Hao Wang	PhD	(expected 2012)
Jeff Rottman	PhD	(expected 2012); co-advised by Prof. Sierra
Lisa Lowe	MS	(August 2012)
Kedar Dhane	PhD	(2010) presently with Intel
Jacky Yao	PhD	(2009) presently with Matheson
Harpreet Juneja	PhD	(2008) presently with AMAT
Asad Iqbal	PhD	(2007) presently with Intel
Kai Chen	MS	(2007) presently at UT
Mike Schmotzer	PhD	(pending) presently with ASM
Jun Yan	PhD	(2007) presently with Lam Research
Baochun Wu	PhD	(pending) presently with IBM
Elizabeth Castro	PhD	(2006) presently with Intel
Chris Yim	MS	(2004) presently with AMD
Prashant Raghu	PhD	(2003) presently with Micron Technologies
Niraj Rana	PhD	(2002) presently with Micron Technologies
John DeGenova	PhD	(2002) presently with Texas Instruments
Srinivasan Raghavan	MS	(2002) presently with TI (co-advised by Dr. Peterson)
Lilliam Mena	MS	(2001) presently with Pharmacia
Dawn Lowma	MS	(2000) presently with AMD (co-advised by Prof. Ogden)
Dan Seif	MS	(1999) presently with AMD (co-advised by Dr. Peterson)
Elena Kirkanova	MS	(1999) presently with IBM
Mohith Verghese	MS	(1998) presently with ASM
Eric Shero	PhD	(1998) presently with ASM
Grey Bohon	MS	(1996) presently with Intel
Dietmar Sherer	MS	(1996) presently at the University of Stuttgart, Germany

John Croft	MS	(1996) presently with Intel
	MS	
Majid Mansoori Kon-Tsu Kin	. –	(1996) presently with Texas Instruments
	PhD	(1996) presently with ITRI
Gary Chen	PhD	(1996) presently with Micron Tech
John Wibowo	MS	(1995) presently with NRL, Indonesia
Sean Du	PhD	(1996) presently with IDC
Nishith Verma	PhD	(1995) Professor ChE, IIT, India
Elizabeth May	MS	(1994) presently with Intel
Prashant Marathay	MS	(1994) presently with Intel
Asad Haider	PhD	(1993) presently with Texas Instruments
Robert Governal	PhD	(1992) presently with Cuno
Charles Massieon	MS	(1992) presently with US Borax
Yi Zhao	PhD	(1991) ChE Department Chairman, WFIT, Taiwan
Alison Bonner	MS	(1991) presently with Westinghouse
Mohit Uberoi	PhD	(1990) presently with MegTech
George Rizeq	PhD	(1990) presently with GE
Wayne A. Punjak	PhD	(1988) presently at the Los Alamos National Lab
Priscilla E. Dombek	MS	(1986) presently with Oregon State U
Robert E. Morris	MS	(1985) presently with Raytheon
David A. Sams	PhD	(1985) presently with Davison Chemical Company
Kevin Talverdian	MS	(1985) presently with Chevron Research Laboratory
Robert H. Hamilton	MS	(1983) presently with Weyerhauser
David A. Sams	MS	(1983) presently with Davison Chemical Company
Norman L. Cook	MS	(1982) presently with Rockwell International
Eli Khorasani	MS	(1976) presently with IBM
Mohammed Riazi	MS	(1975) ChE Professor at the Kuwait University
Monumie Mazi	1110	(1976) Child Floresson at the Ruwart Childensity